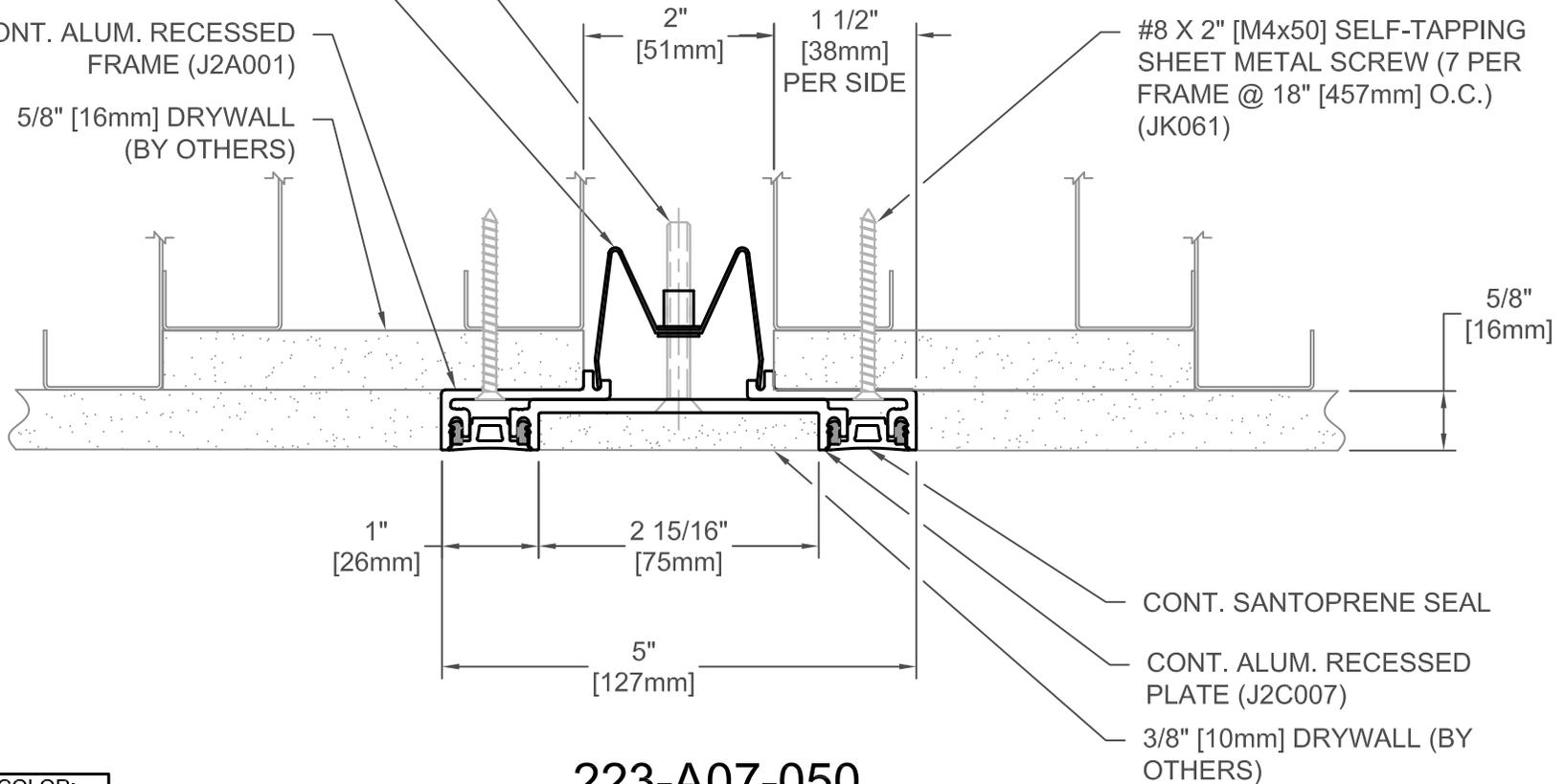


1/4"-20 X 2" PHILLIPS FLAT HEAD
MACHINE SCREW (7 PER PLATE @ 18"
[457mm] O.C.) (JK031)

SS SPRING CLIP (J4J002) (7 PER
PLATE @ 18" [457mm] O.C.)

CONT. ALUM. RECESSED
FRAME (J2A001)

5/8" [16mm] DRYWALL
(BY OTHERS)



#8 X 2" [M4x50] SELF-TAPPING
SHEET METAL SCREW (7 PER
FRAME @ 18" [457mm] O.C.)
(JK061)

5/8"
[16mm]

1"
[26mm]

2 15/16"
[75mm]

5"
[127mm]

CONT. SANTOPRENE SEAL

CONT. ALUM. RECESSED
PLATE (J2C007)

3/8" [10mm] DRYWALL (BY
OTHERS)

223-A07-050

SPECIFY SEAL COLOR:	
Black (J1D101)	
Beige (J1D102)	
Gray (J1D103)	
Off White (J1D104)	
Bright White (J1D105)	

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
2"	51	1"	25	1"	25

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 6-12-18

SCALE: 1:4

DOC: CADJM. 102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 2" PHILLIPS FLAT
HEAD MACHINE SCREW (7
PER PLATE @ 18" [457mm]
O.C.) (JK031)

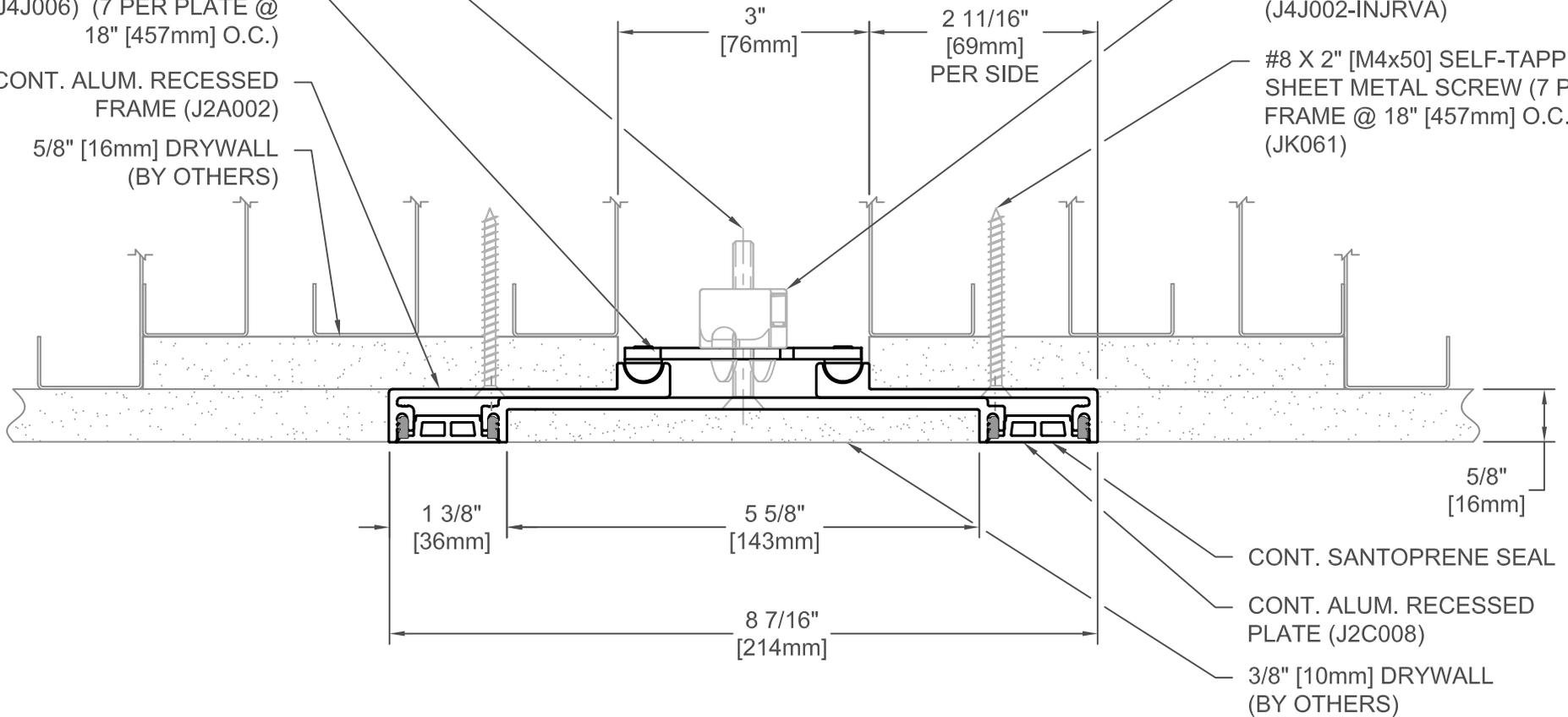
STEEL CENTERING BAR
(J4J006) (7 PER PLATE @
18" [457mm] O.C.)

CONT. ALUM. RECESSED
FRAME (J2A002)

5/8" [16mm] DRYWALL
(BY OTHERS)

INJECTION MOLDED CLIP
WITH 1/4-20 SQUARE NUT
(J4J002-INJRVA)

#8 X 2" [M4x50] SELF-TAPPING
SHEET METAL SCREW (7 PER
FRAME @ 18" [457mm] O.C.)
(JK061)



CONT. SANTOPRENE SEAL
CONT. ALUM. RECESSED
PLATE (J2C008)
3/8" [10mm] DRYWALL
(BY OTHERS)

SPECIFY SEAL COLOR:	
Black (J1D151)	
Beige (J1D152)	
Gray (J1D153)	
Off White (J1D154)	
Bright White (J1D155)	

223-A07-075

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
3"	76	1 1/2"	38	1 1/2"	38

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 6-12-18
SCALE: 1:4
DOC: CADJM. 102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:
CUSTOMER:
LOCATION:

inpro.
For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT HEAD MACHINE SCREW W/ COMPRESSION SPRING ASSEMBLY (7 PER PLATE @ 18" [457mm] O.C.) (JK123)

STEEL CENTERING BAR (J4J016) (7 PER PLATE @ 18" [457mm] O.C.)

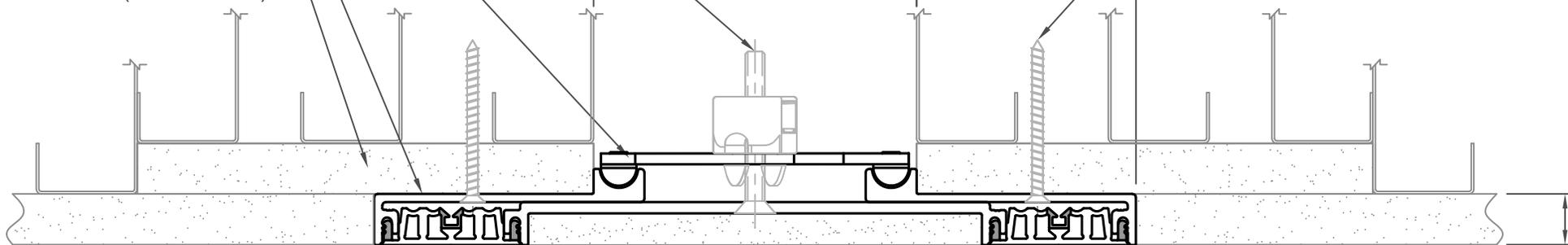
CONT. ALUM. RECESSED FRAME (J2A002)

5/8" [16mm] DRYWALL (BY OTHERS)

4" [102mm]

2 11/16" [69mm] PER SIDE

#8 X 2" [M4x50] SELF-TAPPING SHEET METAL SCREW (7 PER FRAME @ 18" [457mm] O.C.) (JK061)



1 7/8" [48mm]

5 5/8" [143mm]

9 7/16" [240mm]

5/8" [16mm]

CONT. SANTOPRENE SEAL

CONT. ALUM. RECESSED PLATE (J2C008)

3/8" [10mm] DRYWALL (BY OTHERS)

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-100

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
4"	102	2"	51	1"	25

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 6-12-18

SCALE: 1:4

DOC: CADJM. 102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT HEAD
MACHINE SCREW W/ COMPRESSION
SPRING ASSEMBLY (7 PER PLATE @
18" [457mm] O.C.) (JK123)

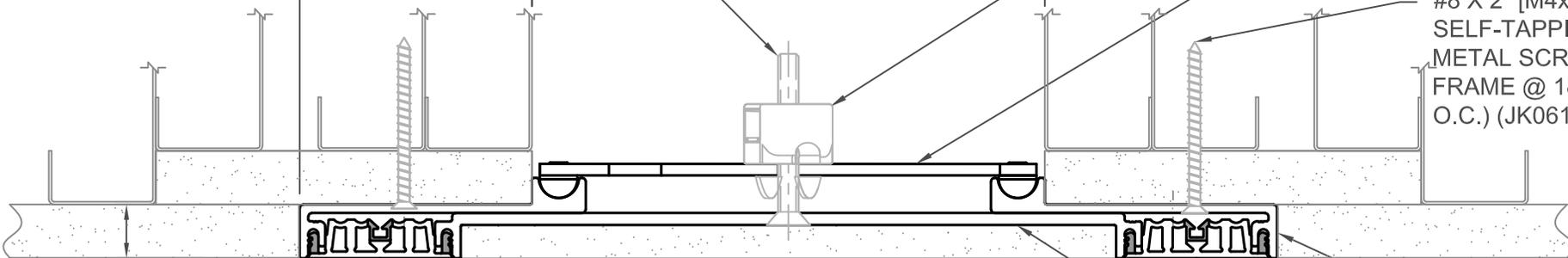
INJECTION MOLDED
CLIP WITH 1/4-20
SQUARE NUT
(J4J002-INJRVA)

2 11/16"
[69mm]
PER SIDE

6"
[152mm]

STEEL CENTERING BAR
(J4J006-HDBW) (7 PER
PLATE @ 18" [457mm]
O.C.)

#8 X 2" [M4x50]
SELF-TAPPING SHEET
METAL SCREW (7 PER
FRAME @ 18" [457mm]
O.C.) (JK061)



5/8"
[16mm]

1 7/8"
[48mm]

7 11/16"
[195mm]

11 7/16"
[290mm]

CONT. ALUM.
RECESSED FRAME
(J2A002)

CONT. SANTOPRENE
SEAL

CONT. ALUM.
RECESSED PLATE
(J2C009)

3/8" [9mm] DRYWALL
(BY OTHERS)

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-150

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
6"	152	3"	76	1 1/2"	38

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 6-12-18

SCALE: 1:4

DOC: CADJM. 102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

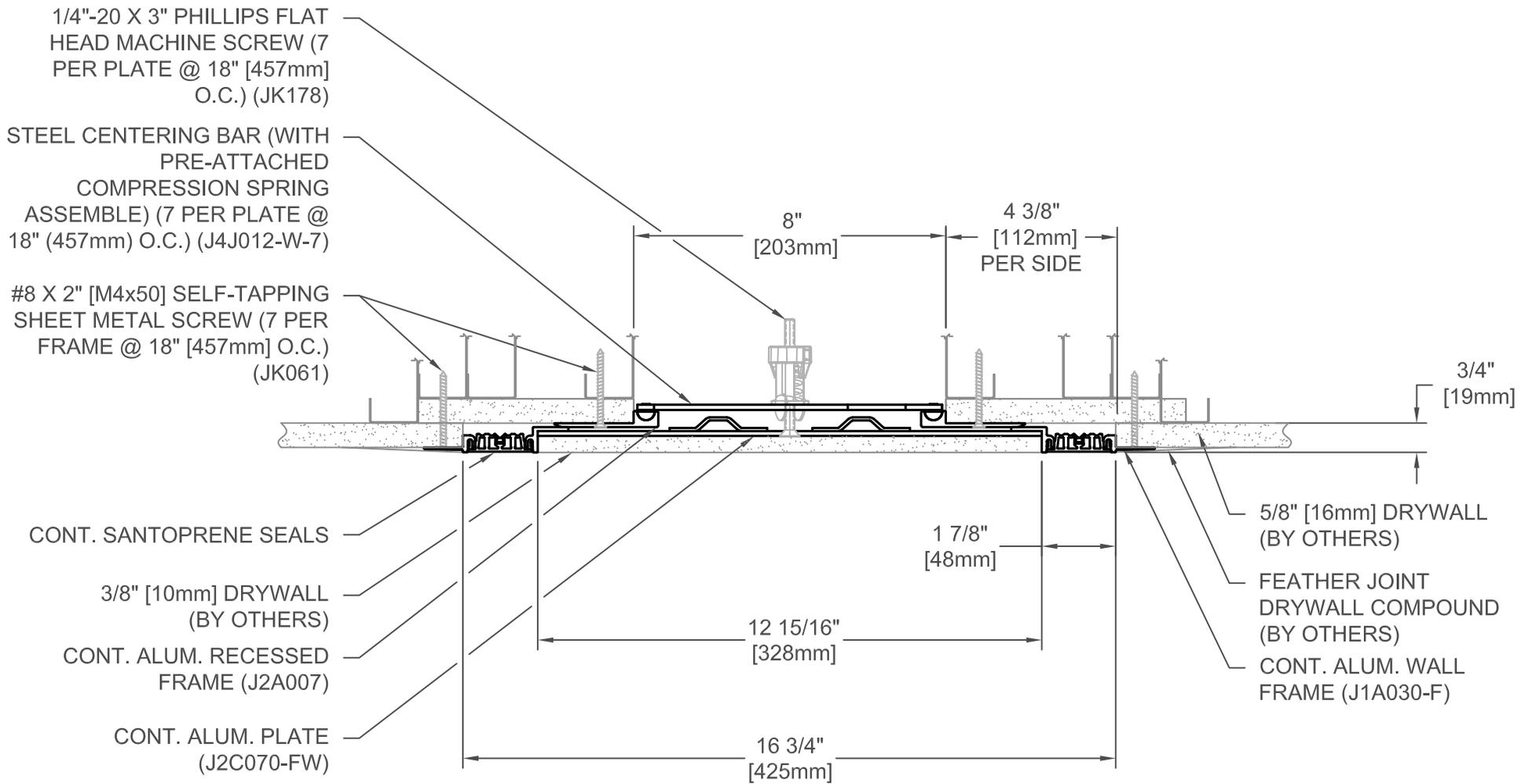
PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com



SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-200

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
8"	203	4"	102	2"	51

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 03-15-17

SCALE: 1:4

DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT HEAD MACHINE SCREW (7 PER PLATE @ 18" [457mm] O.C.) (JK178)

STEEL CENTERING BAR (WITH PRE-ATTACHED COMPRESSION SPRING ASSEMBLY) (7 PER PLATE @ 18" (457mm) O.C.) (J4J024-W-7)

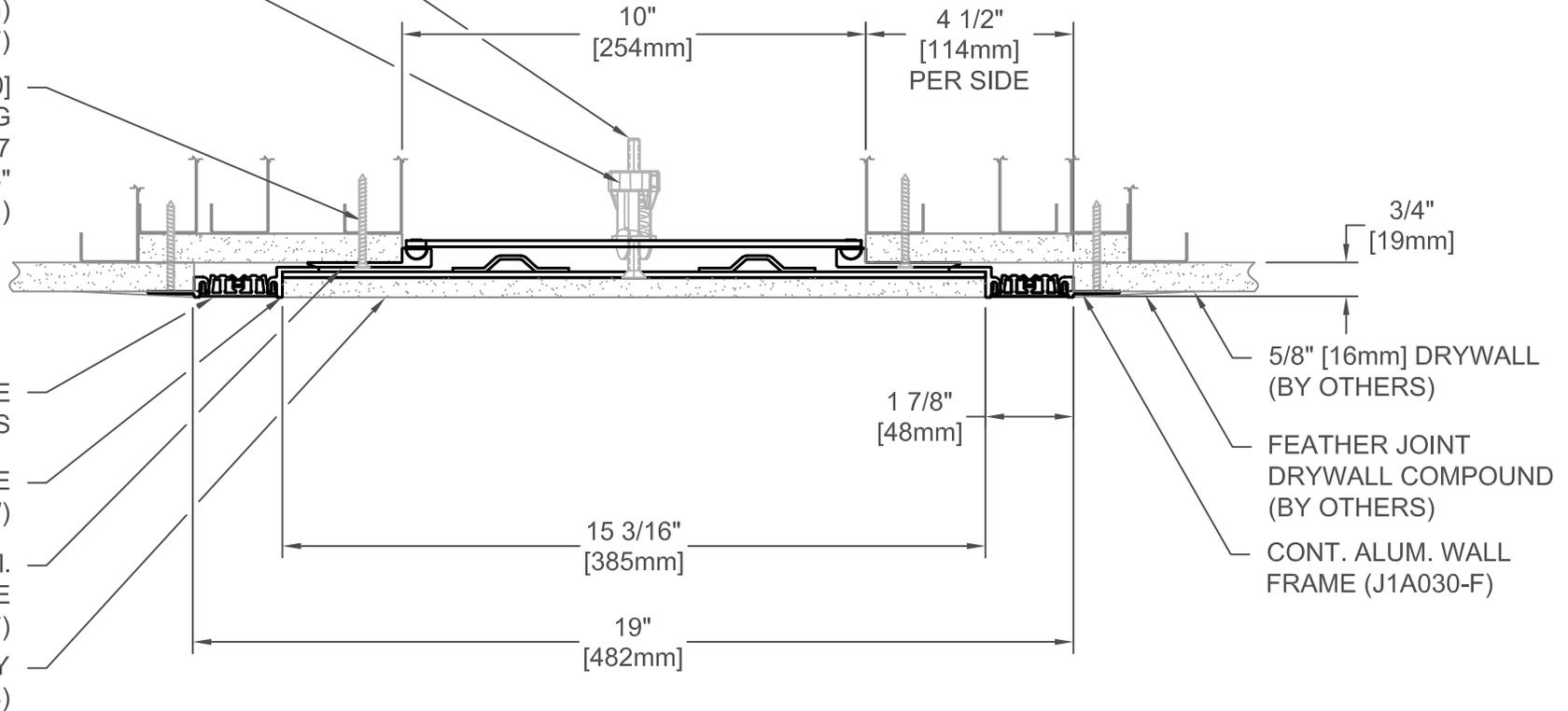
#8 X 2" [M4x50] SELF-TAPPING SHEET METAL SCREW (7 PER FRAME @ 18" [457mm] O.C.) (JK061)

CONT. SANTOPRENE SEALS

CONT. ALUM. PLATE (J2C071-FW)

CONT. ALUM. RECESSED FRAME (J2A007)

3/8" [10mm] DRYWALL (BY OTHERS)



SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-250

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
10"	254	5"	127	2 1/2"	64

FINISH: ALUM. FINISH-MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 03-15-17

SCALE: 1:4

DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT HEAD
MACHINE SCREW (7 PER PLATE
@ 18" [457mm] O.C.) (JK178)

STEEL CENTERING BAR (WITH
PRE-ATTACHED COMPRESSION
SPRING ASSEMBLY) (7 PER
PLATE @ 18" (457mm) O.C.)
(J4J018-W-7)

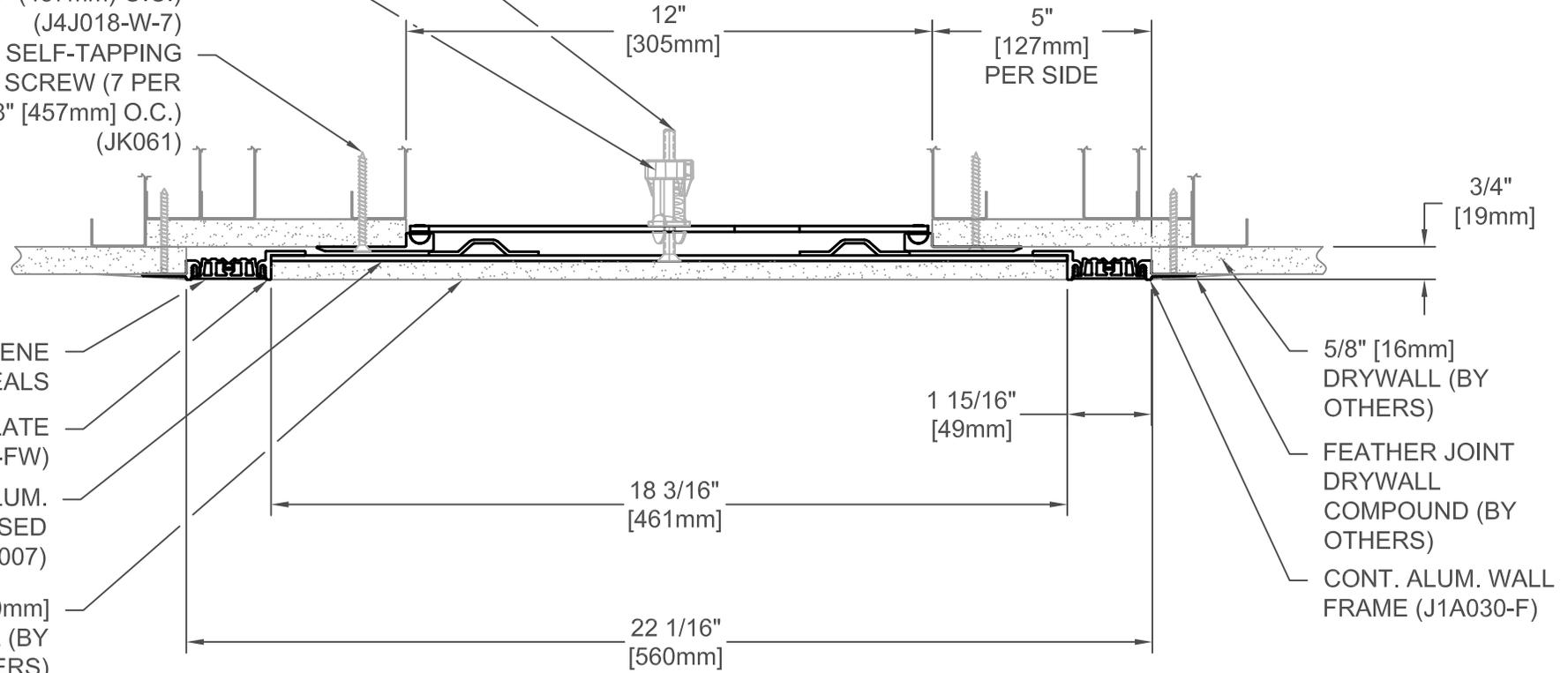
#8 X 2" [M4x50] SELF-TAPPING
SHEET METAL SCREW (7 PER
FRAME @ 18" [457mm] O.C.)
(JK061)

CONT. SANTOPRENE
SEALS

CONT. ALUM. PLATE
(J2C072-FW)

CONT. ALUM.
RECESSED
FRAME (J2A007)

3/8" [10mm]
DRYWALL (BY
OTHERS)



5/8" [16mm]
DRYWALL (BY
OTHERS)

FEATHER JOINT
DRYWALL
COMPOUND (BY
OTHERS)

CONT. ALUM. WALL
FRAME (J1A030-F)

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-300

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
12"	305	6"	152	3"	76

FINISH: ALUM. FINISH-MILL

JOINTMASTER
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DATE: 03-15-17
SCALE: 1:4
DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING CONDITION
W/DUAL SEALS

PROJECT:
CUSTOMER:
LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT
HEAD MACHINE SCREW (7
PER PLATE @ 18" [457mm]
O.C.) (JK178)

STEEL CENTERING BAR
(WITH PRE-ATTACHED
COMPRESSION SPRING
ASSEMBLY) (7 PER
PLATE @ 18" (457mm)
O.C.) (J4J024-FW-7)

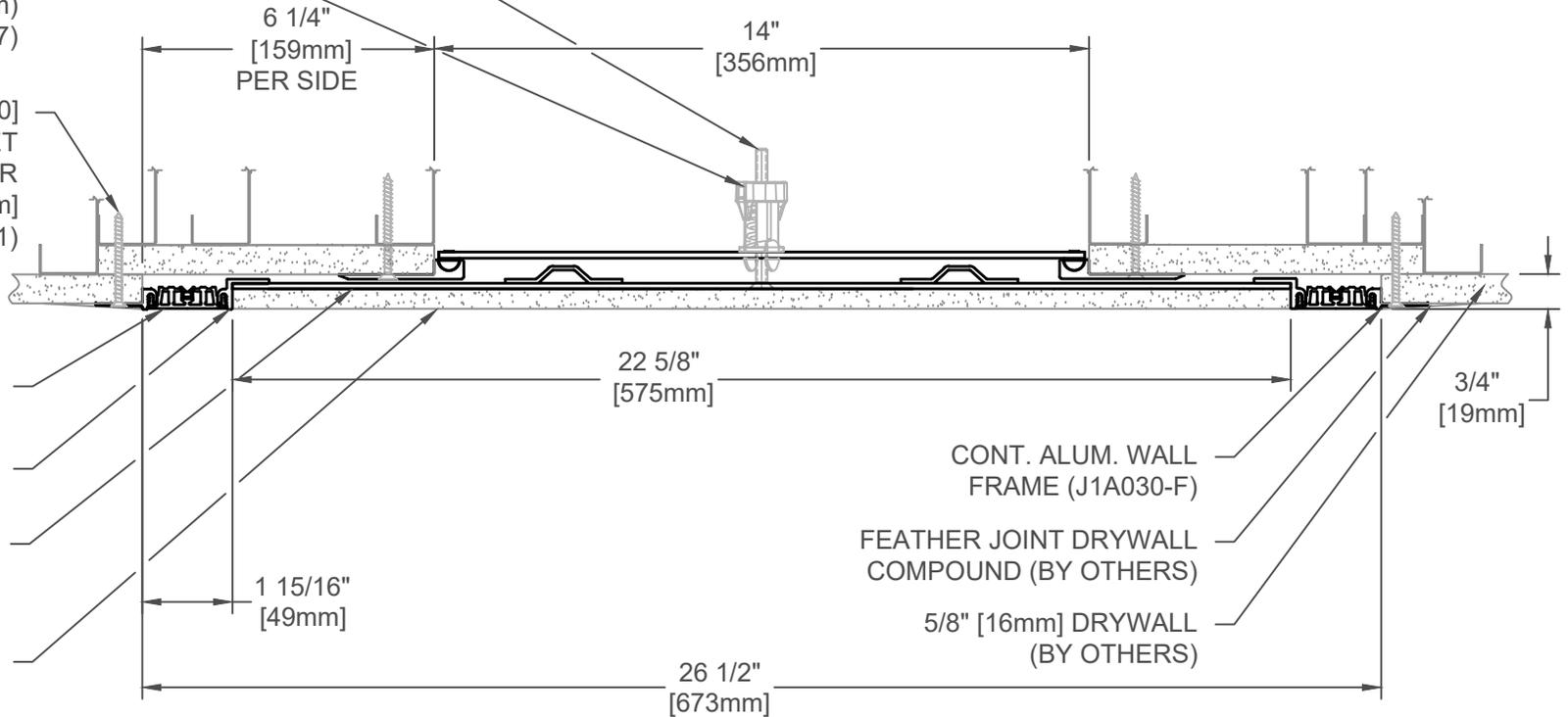
#8 X 2" [M4x50]
SELF-TAPPING SHEET
METAL SCREW (7 PER
FRAME @ 18" [457mm]
O.C.) (JK061)

CONT. SANTOPRENE
SEALS

CONT. ALUM. PLATE
(J2C073-FW)

CONT. ALUM.
RECESSED
FRAME (J2A007)

3/8" [10mm] DRYWALL
(BY OTHERS)



CONT. ALUM. WALL
FRAME (J1A030-F)

FEATHER JOINT DRYWALL
COMPOUND (BY OTHERS)

5/8" [16mm] DRYWALL
(BY OTHERS)

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

223-A07-350

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
14"	356	7"	178	7"	178

NOTE:

TO DETERMINE BLOCKOUT DEPTH,
DEDUCT THICKNESS OF FLOOR
FINISH FROM FRAME HEIGHT.

FINISH: ALUM. FINISH: MILL

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DATE: 03-08-17

SCALE: 1:4

DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING
CONDITION W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT
HEAD MACHINE SCREW (7
PER PLATE @ 18" [457mm]
O.C.) (JK178)

STEEL CENTERING BAR
(WITH PRE-ATTACHED
COMPRESSION SPRING
ASSEMBLY) (7 PER
PLATE @ 18" (457mm)
O.C.) (J4J024-FW-7)

#8 X 2" [M4x50]
SELF-TAPPING SHEET
METAL SCREW (7 PER
FRAME @ 18" [457mm]
O.C.) (JK061)

6 11/16"
[170mm]
PER SIDE

16"
[407mm]

CONT. SANTOPRENE
SEALS

25 5/8"
[650mm]

CONT. ALUM. PLATE
(J2C074-FW)

CONT. ALUM. WALL
FRAME (J1A030-F)

CONT. ALUM. RECESSED
FRAME (J2A007)

FEATHER JOINT DRYWALL
COMPOUND (BY OTHERS)

3/8" [10mm] DRYWALL
(BY OTHERS)

1 15/16"
[49mm]

5/8" [16mm] DRYWALL
(BY OTHERS)

29 7/16"
[748mm]

223-A07-400

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
18"	457	9"	229	4 1/2"	115

NOTE:

TO DETERMINE BLOCKOUT DEPTH,
DEDUCT THICKNESS OF FLOOR
FINISH FROM FRAME HEIGHT.

FINISH: ALUM. FINISH: MILL

JOINTMASTER
EXPANSION JOINT SYSTEMS
A DIVISION OF INPRO

DATE: 03-08-17

SCALE: 1:4

DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING
CONDITION W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

inpro.

For More Information Visit: Inprocorp.com

1/4"-20 X 3" PHILLIPS FLAT
HEAD MACHINE SCREW (7 PER
PLATE @ 18" [457mm] O.C.)
(JK178)

STEEL CENTERING BAR (WITH
PRE-ATTACHED COMPRESSION
SPRING ASSEMBLY) (7 PER
PLATE @ 18" (457mm) O.C.)
(J4J030-FW-7)

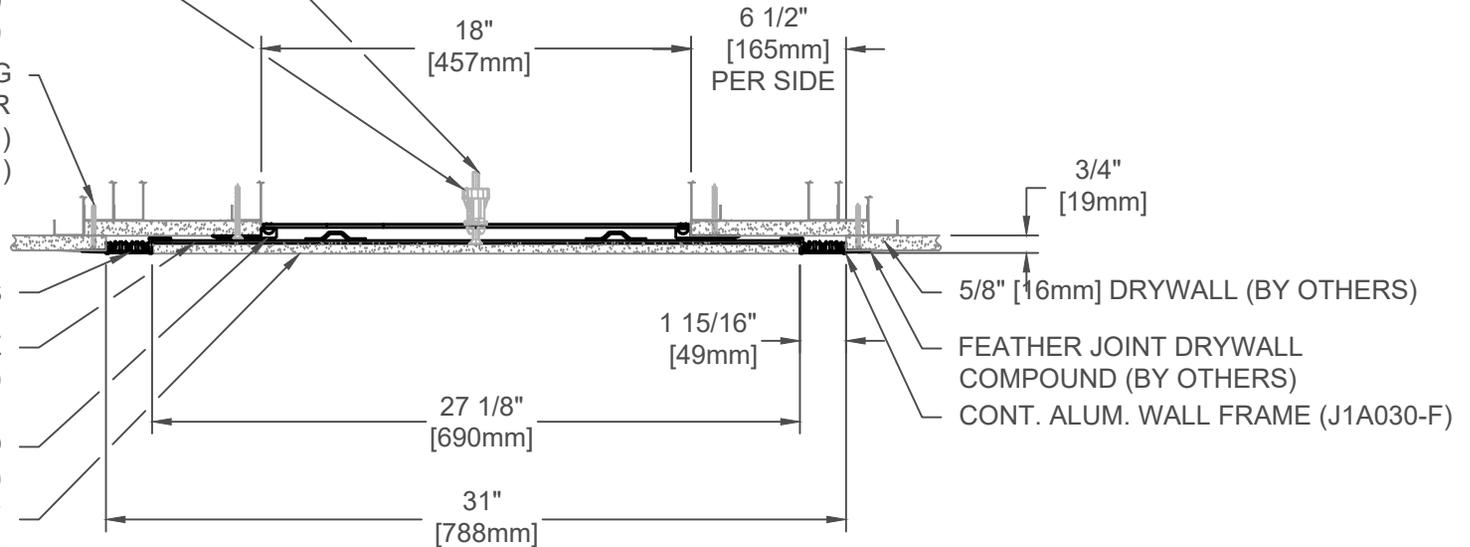
#8 X 2" [M4x50] SELF-TAPPING
SHEET METAL SCREW (7 PER
FRAME @ 18" [457mm] O.C.)
(JK061)

CONT. SANTOPRENE SEALS

CONT. ALUM. PLATE
(J2C075-FW)

CONT. ALUM. RECESSED
FRAME (J2A007)

3/8" [10mm] DRYWALL (BY
OTHERS)



5/8" [16mm] DRYWALL (BY OTHERS)
FEATHER JOINT DRYWALL
COMPOUND (BY OTHERS)
CONT. ALUM. WALL FRAME (J1A030-F)

223-A07-450

SPECIFY SEAL COLOR:	
Black (J1D201)	
Beige (J1D202)	
Gray (J1D203)	
Off White (J1D204)	
Bright White (J1D205)	

JOINT WIDTH		MOVEMENT ±			
		HORIZONTAL		VERTICAL	
US	mm	US	mm	US	mm
18"	457	9"	229	4 1/2"	114

FINISH: ALUM. FINISH-MILL

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DATE: 03-15-17

SCALE: 1:8

DOC: CADJM.102/R4

APPLICATION
WALL/WALL-CEILING/CEILING
CONDITION W/DUAL SEALS

PROJECT:

CUSTOMER:

LOCATION:

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