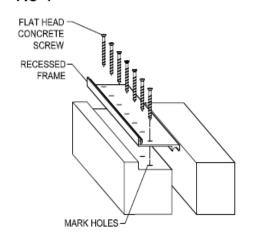
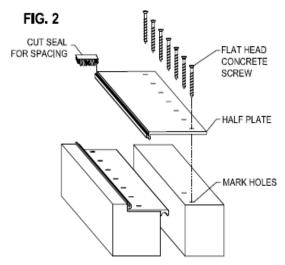
Installation Instructions 141 Series Floor Joint System



NOTE: Verify that the structural gap and blockout dimensions are in conformance with the submittal data before beginning installation. If this is a Fire Rated Assembly, the fire barrier must be installed before the Architectural Joint System. Refer to the fire barrier instructions for specific system installation.

FIG 1





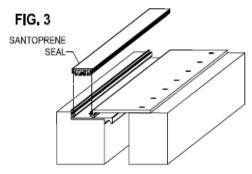
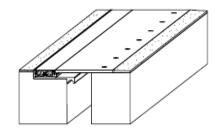


FIG. 4



 Install the architectural joint system on a level surface within the blockout. Make sure the tops of the frames are level with the finished floor height. This may require

Figure 1

- 2. Cut the aluminium components to the desired length.
- 3. Place the recessed frame in the blockout so the protruding leg on the bottom of the frame is against the side of the structural gap.
- 4. Transfer the pre-drilled hole locations to the substrate.
- 5. Remove the frame from the blockout.
- 6. Drill holes in the blockout using 3/16" (5mm) concrete drill bit to 1 5/8" (42mm) depth.
- 7. Return the floor frame in position over the drilled hole locations and secure in place using one JK002 flat head concrete screws per hole.

Figure 2

- 8. Place the aluminium half plate firmly against the adjacent surface with base leg resting on the floor frame.
- 9. To properly space frames, cut three small 2" sections of seal. Insert one at each end and one in the center of each set of frames.
- 10. Mark the pre-drilled hole locations from the leg of the half plate on the floor substrate.
- 11. Remove the half plate and spacers, drill all marked using a 3/16" (5mm) drill bit, 2 1/2" (64mm) deep.
- 12. Return the half plate into position and secure using one JK002 flat head concrete screws per hole.

Figure 3

13. Insert the Santoprene seal into the recessed frame slots until the seal is flush with the top of the frame.

Note: To assist in installing the seal, use a soapy water solution to lubricate the seal. A small hard roller may help push the seal into the frame channel.

Figure 4

14. Complete the installation of the finish flooring.