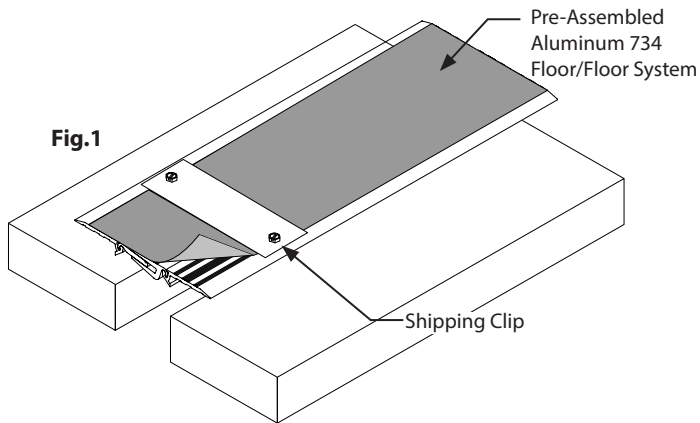


Installation Instructions

Joint System: 734-A01 Installation Instructions

IMPORTANT: Verify that the structural gap are in conformance with the Joint Master shop drawings before beginning installation. If this is a Fire Rated Assembly, the fire barrier must be installed before the Architectural Joint System. Refer to the fire barrier instructions for specific system installation.



1. Before installing the expansion joint, ensure the edge of slab is flat and level slab to slab. Ensure the joint opening is sound, with no spalling.
2. Cut components to size as needed for each length of expansion joint.

Fig.1

3. The expansion joint is shipped pre assembled, with a protective coating over the exposed face. Do not dismantle the system before installation.

Fig.2

4. Center the expansion joint system over the structural gap. Using the pre-existing hole locations in the frames, mark the hardware locations on the slab.
5. Remove the system from the block out, and drill the marked hole locations using a 3/8" [9.5mm] drill bit to a depth of 2" [50mm].
6. Return the system to position within the block out and anchor in place using supplied concrete screw anchors.
7. Continue installing the expansion joint run.

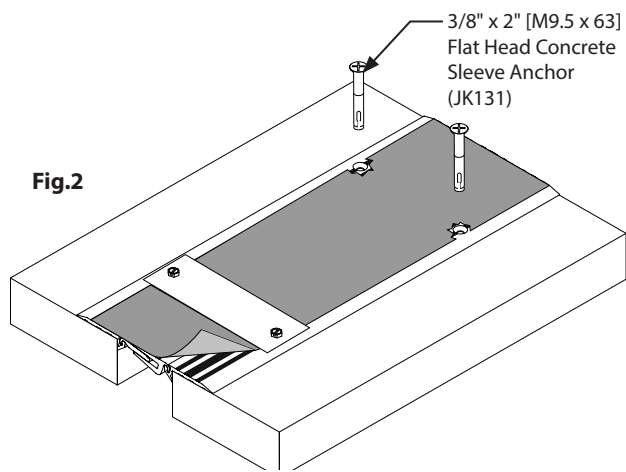
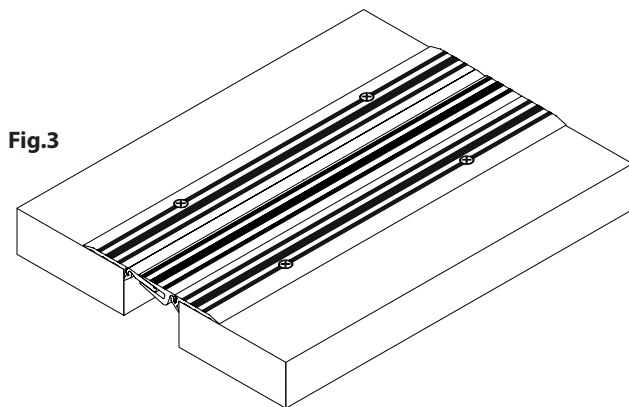


Fig.3

8. After the expansion joint run is complete, and been anchored in place. Remove shipping clips and protective cover.



IPC.3051/REV.1

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