Section View

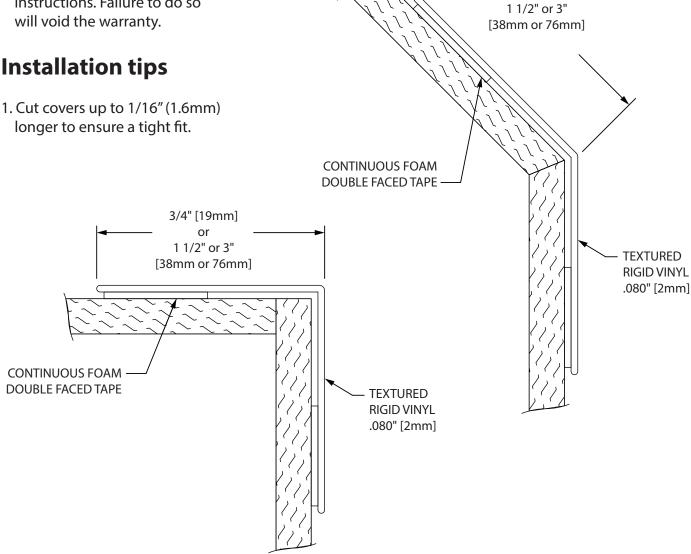
Installation Instructions

Tape-on Corner Guards

Important

- 1. Acclimate materials 24 hrs. before installation. Maintain temperature controlled environment after installation
- 2. Install in accordance with manufacturer's installation instructions. Failure to do so will void the warranty.

Installation tips



Recommended tools

Safety Glasses, Tape Measure, Level, Power Drill, 1/4" Socket, Drill Bits - 1/4" masonry (concrete/concrete block), Power Miter Saw, 10" Blade with 60-80 Carbide Tipped Teeth

IPC.431/REV.4

Installation Instructions

Tape-on Corner Guards

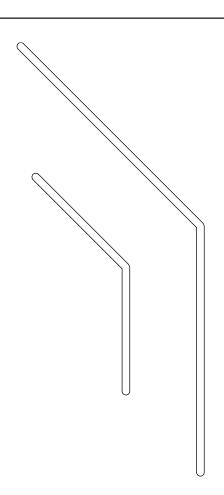
Components

CORNER GUARD HEIGHT

WING SIZE

PART #	4'	8	9'	12'
1 1/2"	248135N	296135N	209135N	212135N
3"	348135N	396135N	309135N	312135N

TEXTURED RIGID VINYL .080" [2mm]

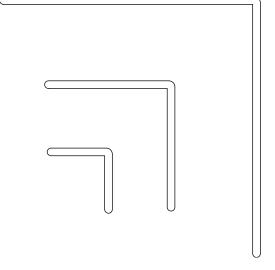


CORNER GUARD HEIGHT

WING SIZE

PART #	4'	8	9'	12'
3/4"	3448N	3496N	3409N	3412N
1 1/2"	11248N	11296N	11209N	11212N
3"	3348N	3396N	3309N	3312N

TEXTURED RIGID VINYL .080" [2mm]



Installation Instructions

Tape-on Corner Guards

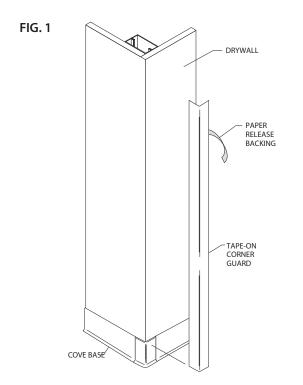
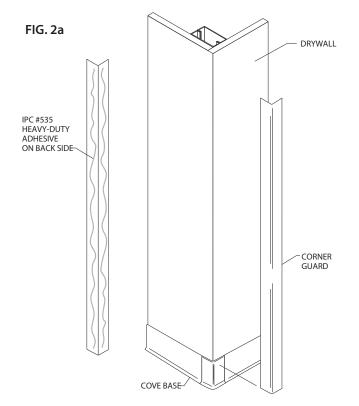


FIG. 2b



Allow corner guards to reach room temperature before installing.
The wall surface that the corner guards are to be applied must be dry and free of dirt, dust, oil, loose paint, wax and grease.

2. TAPE-ON INSTALLATION

Peel the paper release backing from the corner guard. Starting at the bottom, position the corner guard on the wall. Apply firm pressure to the entire surface of the corner guard to ensure a firm bond. An extension roller will aid this step. SEE FIG. 1

Note: In humid conditions or when corner guards are not adhering with foam tape, the installation may require the addition of PL Premium Adhesive.

3. WITHOUT TAPE INSTALLATION

When adhering to textured or difficult surfaces, such as glazed block or wallpaper, use IPC #535 Heavy-Duty Adhesive to adhere corner guards. Apply a bead of IPC #535 in a zig-zag pattern over the back of the corner guard (SEE FIG. 2a). Immediately position corner guard on the wall and apply pressure until a tight fit is achieved. An extension roller will aid this step. SEE FIG. 2b

Adhesive Coverage: One 10.6 oz cartridge of IPC #535 Heavy-Duty Adhesive will adhere the following corner guards based on an approximate cover of 70 lf per cartridge.

Wing Size	Height	# of Corner Guards per Cartridge
3/4", 1-1/2", 2"	3'	11
1-1/2", 2", 3/4"	4'	8
3"	3'	6
3/4", 1-1/2", 2"	8'	4
3"	4'	4
3"	8'	2
3"	12'	1.5

Installation tip when installing corner guards on walls painted with Low or Zero VOC paints.

Corner Guards adhered to walls painted with Low or Zero VOC paints may have adhesion problems when using foam tapes. To improve adhesion follow the steps listed below:

- **1.** Apply de-natured alcohol to a clean soft cloth. Wipe the installation area on the wall with the de-natured alcohol.
- 2. Allow the wall to completely dry.
- 3. Once the wall is completely dry, remove the release liner from the foam tape on the corner guard. Position the corner guard at the correct height on the wall making sure it is plumb. Press the corner guard to the wall making firm contact between the wall and each piece of foam tape, ensuring that there are no air pockets between the foam tape and wall.

Caution: De-natured alcohol is a flammable liquid. Completely read the label, safety data sheet and follow all safety pre-cautions when using this solvent. Test the use of de-natured alcohol in an inconspicuous area of the wall to make sure the paint is not damaged.